## EQUIPMENT SPECIFICATION SHEET



WIDOS W6100 Hydraulic Butt Fusion Machine
W6100 is a hydraulic machine for field fabrication using butt fusion on PE, PP pipes and fittings up to 630 mm . Durable construction makes this machine ideal for trench work. This machine has a detachable $4^{\text {th }}$ master clamp, allowing the machine to weld Tee pieces, as well as on-site welding in small, confined spaces. Machine options include Data Loggers, IPS or Metric Reducer Inserts. Control Box requires 1 power source, has output power supplies for both planer and heater, as well as controlling the hydraulic power requirements.

W6100 features:

- Capable of Horizontal, Incline and Vertical welds in position
- Removable $4^{\text {th }}$ Master Clamp for tight welding areas
- Rugged construction, with steel frame and base
- $\quad 230 \mathrm{v}, 3$ phase power supply requirement
- Electronically adjusted heating element, with indicator
- $\quad$ Single source power from the Control Box (1 feed in, 2 feeds out)
- Master Clamps can be removed from base to make the tool "repair" style

WIDOS W6100 Hydraulic Butt Fusion Machine

| WIDOS W610 | Butt Welding Machine |
| :---: | :---: |
| Size Range | 315mm - 630mm (12" to 22" IPS) |
| Material Range | HDPE, PP |
| Material Construction | Steel, Aluminum |
| Power Requirement | 230v, 3 phase |
| Planer Power Supply | 400v / 1100W |
| Heater Power Supply | 400v / 6000w |
| Base Tool Dimension | 54"L x 43"W x 38" H |
| Machine Weight* | 463 lbs . |
| Transport Case Weight | 333 lbs . |
| Transport Case Dimension | 69"L x 63"W x 54"H |
| Total Machine Weight, with transport crate | 1275 lbs. |
| * Does not include Planer, Heater or Inserts. |  |

